

Profile Stacking System



Off-loading cut profiles from the gauge table to aging racks can be a costly and labor intensive operation. Profiles can be damaged, and throughput can be limited.

A **GRANCO CLARK** Stacking System, eliminates these concerns by automating the process. The result is operator safety, lower labor costs and reduced risk of profile marking – less scrap, major savings.

GRANCO CLARK's automatic stackers quickly offload extrusions from the gauge table to aging racks. With no manual handling, profiles maintain their original surface quality.

And, of course, when you eliminate manual handling, you reduce manpower requirements and run a safer line – saving you money in labor and injury-related costs. Our stacking systems also feature automated spacer insertion, or can be run spacer-less.

Major Savings:

- Quickly offload profiles from gauge table

Flexibility:

- Single or multiple end to end batch processing

- Automated oven rack loading/unloading
- Automated spacer insertion
- Single or multiple batch processing
- Reduced labor and injury-related costs through elimination of manual handling
- Enhanced profile surface quality
- Greater, more consistent throughput
- Time saver
- Labor saver
- Rack stacking
- Rack destacking



- **Reliable Spacer Insertion**
- **Impressive Cycle Times**
- **Customizable Spacers and Racks**
- **Spacer-less Options Available**